

### General Information

#### Description

SEETEC XL600 resin is produced by ExxonMobil Chemical's autoclave process technology. SEETEC XL600 resin is an excellent raw material in the application of extrusion coating.

#### Additives

◆ None

#### Applications

◆ General extrusion coating and lamination

### Physical Properties<sup>1</sup>

Properties	Nominal Value	Unit	Test Method
Melt Index	8.0	g/10min	ASTM D1238
Density	0.916	g/cm <sup>3</sup>	ASTM D1505
Melting Point	104	°C	LC Method
Vicat Softening Point	86	°C	ASTM D1525
Neck-in (constant output)			
- 50 m/min, 315 °C	3.2	cm	LC Method
- 150 m/min, 315 °C	2.9	cm	
Minimum coating weight (constant output, 315 °C)	12	g/m <sup>2</sup>	LC Method
Barrier			
- MVTR (90 % RH, 37.8 °C, 25 μm)	18.5	g/m <sup>2</sup> /24h	ASTM F372
- O2 GTR	23	10 <sup>4</sup> cm <sup>3</sup> (STP)/m <sup>2</sup> 24h atm	ASTM D3985

#### NOTE

ISO 9001, 14001, ITS 16949

<sup>1</sup> Physical Properties : these are not to be construed as specifications